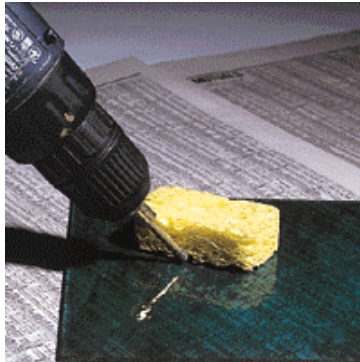


How to drill holes in Glasstile

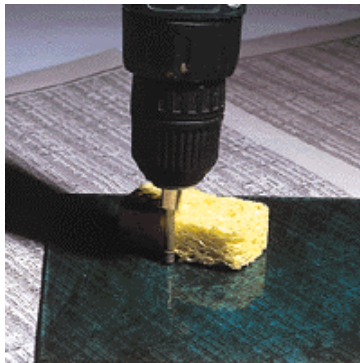
You will need a diamond tipped, hollow core parallel shank, drill bit and a handheld drilling machine. The drill bits can be obtained at VERMONT SALES PO BOX 264 Halfway House 1685 South Africa. Tel +27 (11) 314 7711 Fax +27 (11) 314 0494 or your nearest hardware store. Ranges from 6mm to 30mm diameter are common.



How to drill holes in Glasstile



Step 1: It is best to drill under water. Use a cake pan or something similar. When drilling Glasstiles already installed, a detergent trigger action bottle is the best way of keeping the drill bit wet. Place a piece of cardboard between the Glasstile and the pan to protect the Glasstile from scratches. Start drilling with the bit at an angle to the Glasstile.



Step 2: Once the hole is started, slowly bring the drill to a vertical position and drill through the material. Make sure you wet the bit often. If a white build up forms, add more water. Use less pressure as you break through the back to reduce chipping.

A hole diameter of approx. 6mm should take about 60 seconds to complete on a 5mm thick tile.

Always wear eye protection.